

Date: Wednesday, 25/06/2008 11:59:58 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: HI-STEP LEG ASSEMBLY
<b>Job Number</b>	: 40087		
<b>Estimate Number</b>	: 10355		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D2582
<b>This Issue</b>	: 25/06/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D2582 REV B
<b>First Issue</b>	: 11	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 37925	<b>Drawing Revision</b>	: B
<b>Written By</b>	:	<b>Material</b>	:
<b>Checked &amp; Approved By</b>	: <u>JUL 08.6.25</u>	<b>Due Date</b>	: 07/07/2008
<b>Comment</b>	: Est Rev:F Removed Manufacturing 05-11-07 JLM	<b>Qty:</b>	14 Um: Each
	: Est Rev:G Added part # to Sub 06-08-10 JLM		
	: Est Rev H New pick list 08.01.11 EC verified		
	: by: DD		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	40087A	STEP LEG
	<b>Comment:</b> Sub-Component STEP LEG 2 x D2278 Batch <u>B40087A</u>	
2.0	40087B	STEP SPACER
	<b>Comment:</b> Sub-Component STEP SPACER 1 x D2322 Batch <u>B40087B</u> (9x) <u>B37925B</u> (5x)	
3.0	40087C	STEP SPACER
	<b>Comment:</b> Sub-Component STEP SPACER 1 x D2279 Batch <u>B3407D</u>	
4.0	40087D	STEP SPACER
	<b>Comment:</b> Sub-Component STEP SPACER 1 x D3720-1 Batch <u>B37925D</u> (5x) <u>B40087D</u> (9x)	
5.0	40087E	STEP SPACER
	<b>Comment:</b> Sub-Component STEP SPACER 1 x D3720-2 Batch <u>B37925E</u> (8x) <u>B40087E</u> (6x)	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 25/06/2008 11:59:58 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 40087

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS20470AD44

Rivet, Universal Head



Comment: Qty.: 22.0000 Each(s)/Unit Total : 264.0000 Each(s)

Pick:

Qty Part Number Description Batch

22 MS20470AD4-4

Rivet

M107823

*[Signature]*

*08/07/16*

7.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS20470AD4-5

Rivet

M106918

*08/07/16*

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2582 and

*08/07/16 (14)*

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*08/07/16 (14)*

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W14

*08.07.22*

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/07/22*

Job Completion



*mf 08-07-22*

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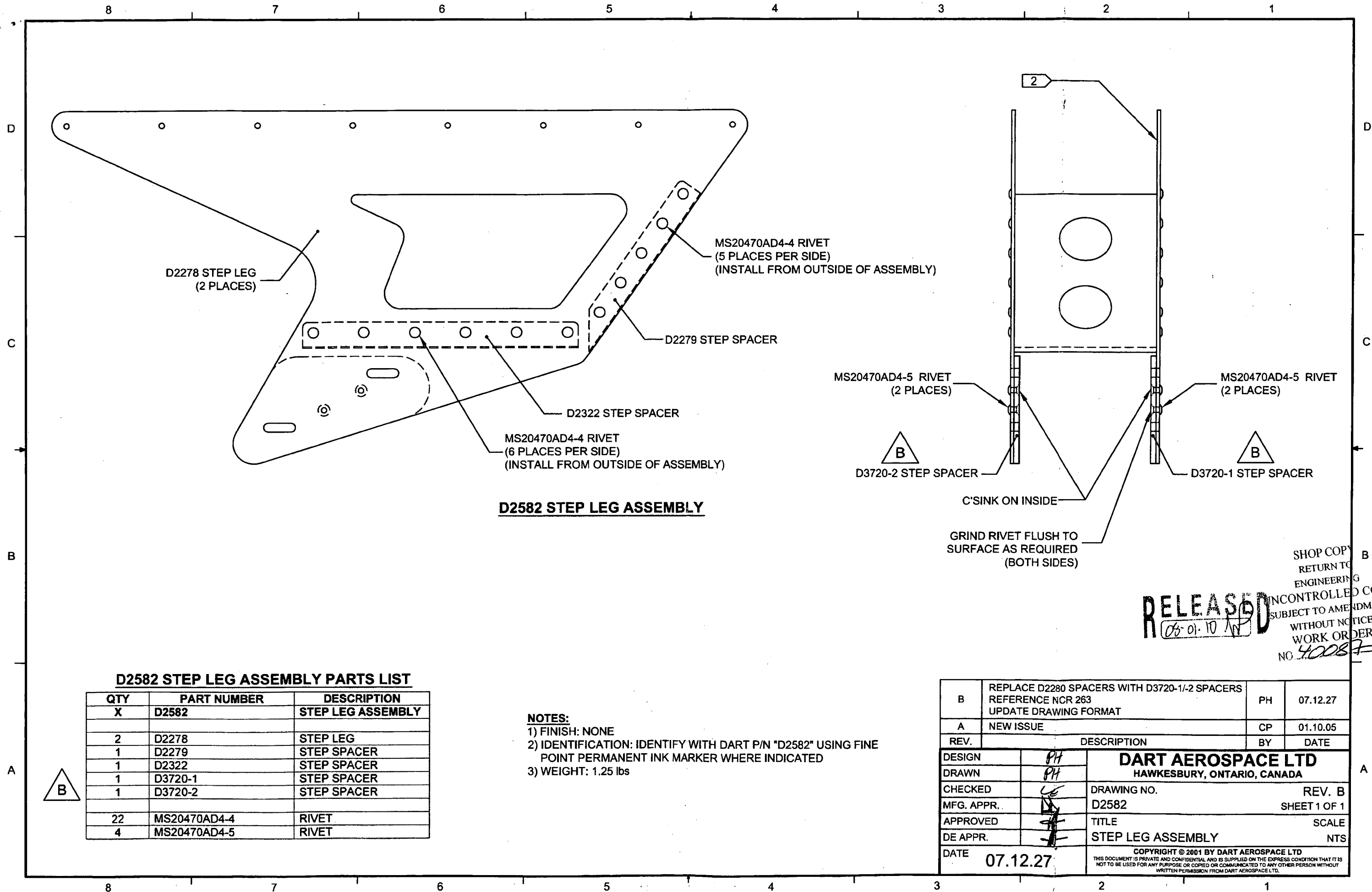
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D2582 STEP LEG ASSEMBLY**

**D2582 STEP LEG ASSEMBLY PARTS LIST**

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

- NOTES:**  
1) FINISH: NONE  
2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED  
3) WEIGHT: 1.25 lbs

REV. B	REPLACE D2280 SPACERS WITH D3720-1/-2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
REV. A	NEW ISSUE	CP	01.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH	DRAWING NO.	REV. B
CHECKED	LE	D2582	SHEET 1 OF 1
MFG. APPR.	LE	TITLE	SCALE
APPROVED	LE	STEP LEG ASSEMBLY	NTS
DE APPR.	LE	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	07.12.27		

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WITHOUT NOTICE  
WORK ORDER  
NO. 40087

**RELEASED**  
06-01-10

